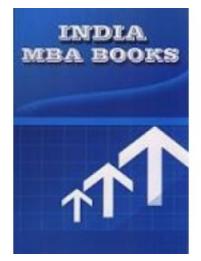# OPERATIONS MANAGEMENT

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Unit II

Layout - types and methods Group technology. Material handling – Plant Maintenance – Replacement Material Requirement Planning – Introduction to Operations Planning and Control.

Unit III

Process – Planning, Selection, Strategy, Major Decisions. Work Study – Objectives, Procedure. Method Study and Motion Study. Work Measurement and Productivity – Measuring Productivity and Methods to improve productivity.

Unit IV

Materials Management – Objectives, Planning, Budgeting and Control. Purchasing – Objectives, Functions, Policies, Vendor rating and Value Analysis. Stores Management – Nature, Layout, Classification and Coding. Inventory – Objectives, Costs and control techniques. Overview of JIT.

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