

Production Planning and Control



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**PRODUCTION PLANNING AND CONTROL
SYLLABUS
UNIT I**

Role and Importance of PPC in various Manufacturing Systems – Functions of PPC – Capacity Planning – Estimating – Routing – Loading – Dispatching – Expediting.

UNIT II

Aggregate Planning – Rough-Cut Planning – Capacity Planning – Shop Floor Planning – Gantt Charts – Control and Feedback Systems.

UNIT III

Implementation of PPC in Continuous Flow System – Line Balancing – Heuristic – Intermittent Production System – Job Shop Scheduling – Use of Linear Programming models and Scheduling Algorithms.

UNIT IV

Flexible Manufacturing Systems – Group Technology – Cellular Planning – Robotics – CAD, CAM and SIM.

UNIT V

Role of Computers in PPC.

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